

*Idaho National Engineering and Environmental Laboratory*

# ***Performance and Safety Studies for Multi-Application, Small, Light Water Reactor***

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## ***NERI Initiative***

- *Create a reactor plant concept*
  - *performance*
  - *safety*
  - *economy*
- *Test in an integral test facility*
- *Small, natural circulation light water reactor*
- *Electric power generation*
- *Process heat application with deployment in a variety of locations*

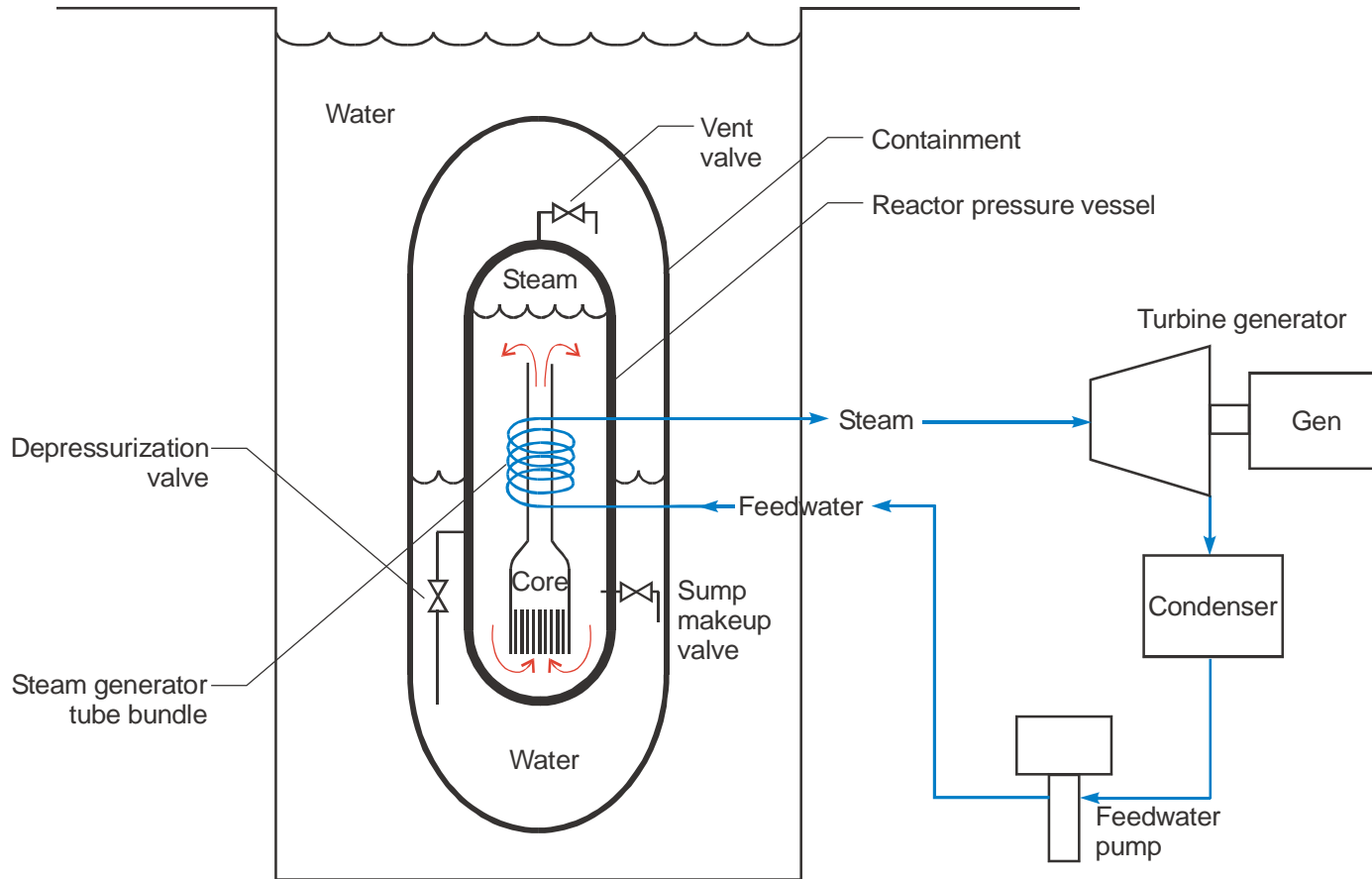
# ***Significant Design Features***

- *Reactor and steam generator enclosed in a single vessel*
- *Natural circulation primary system*
- *Containment submerged in a pool of water*
- *Reduced reactor coolant pressure, steam pressure*
- *Simplified NSSS and balance-of-plant systems*
- *Refueling and maintenance simplified (pull and replace)*

# ***Steam Generator***

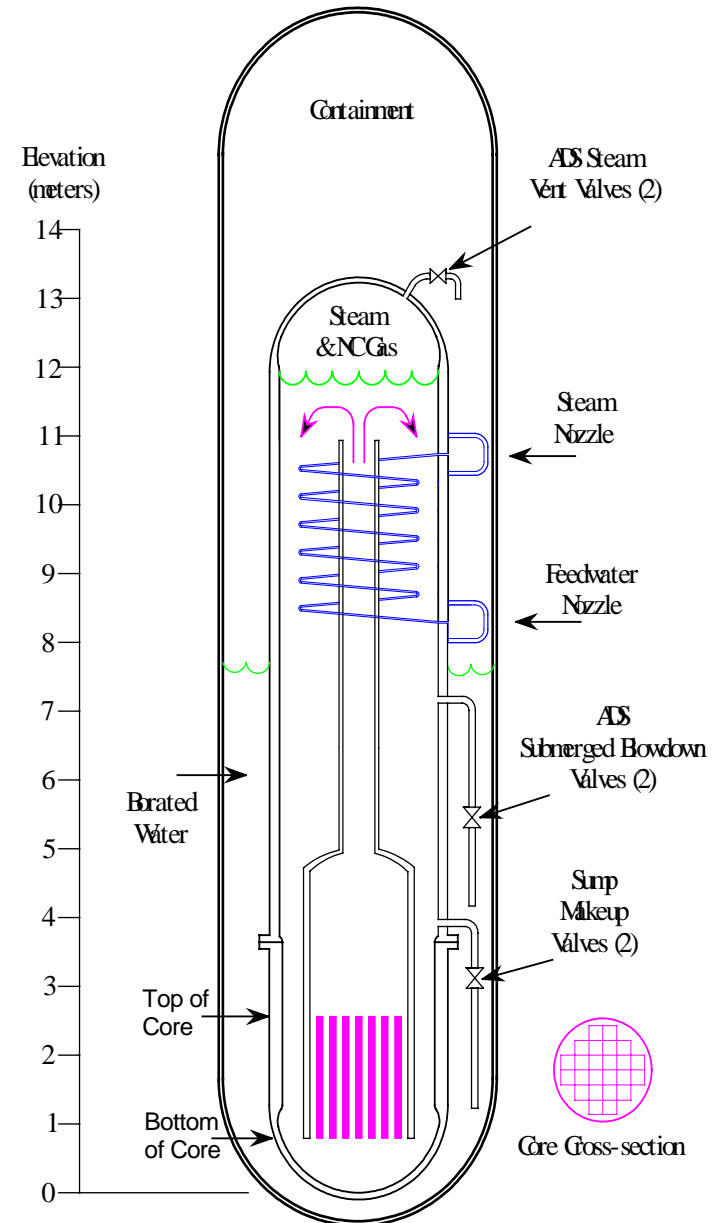
- *Located in the upper annular region of the pressure vessel*
- *Helical-tube design*
- *Once-through heat exchanger*
- *Approximately 1000 tubes, upwardly spiraling pattern*
- *Primary coolant flows downward in annular space (shell-side of heat exchanger)*
- *Cold feedwater enters tubes at bottom*
- *Superheated steam collected at the top*

# Simplified Heat Cycle Diagram

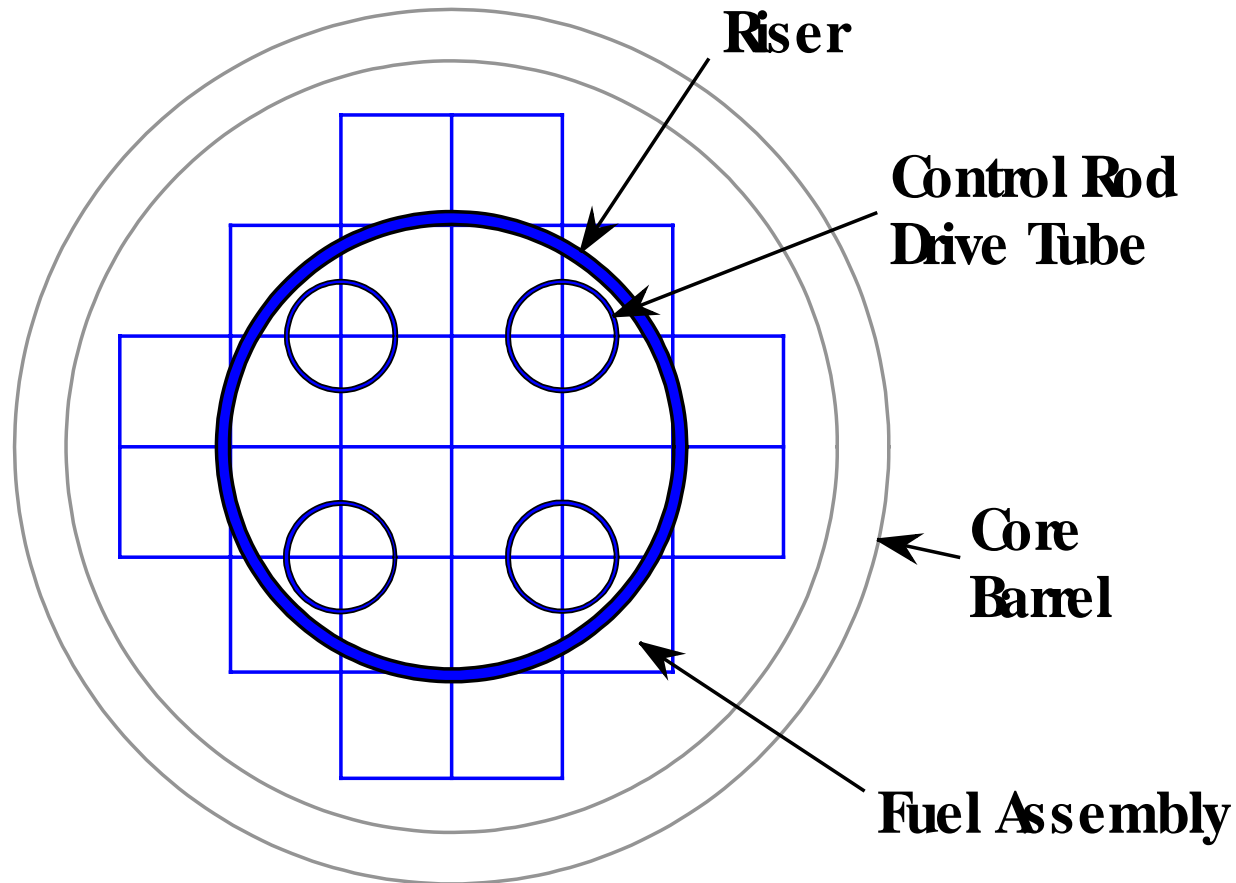


## Containment and Internals

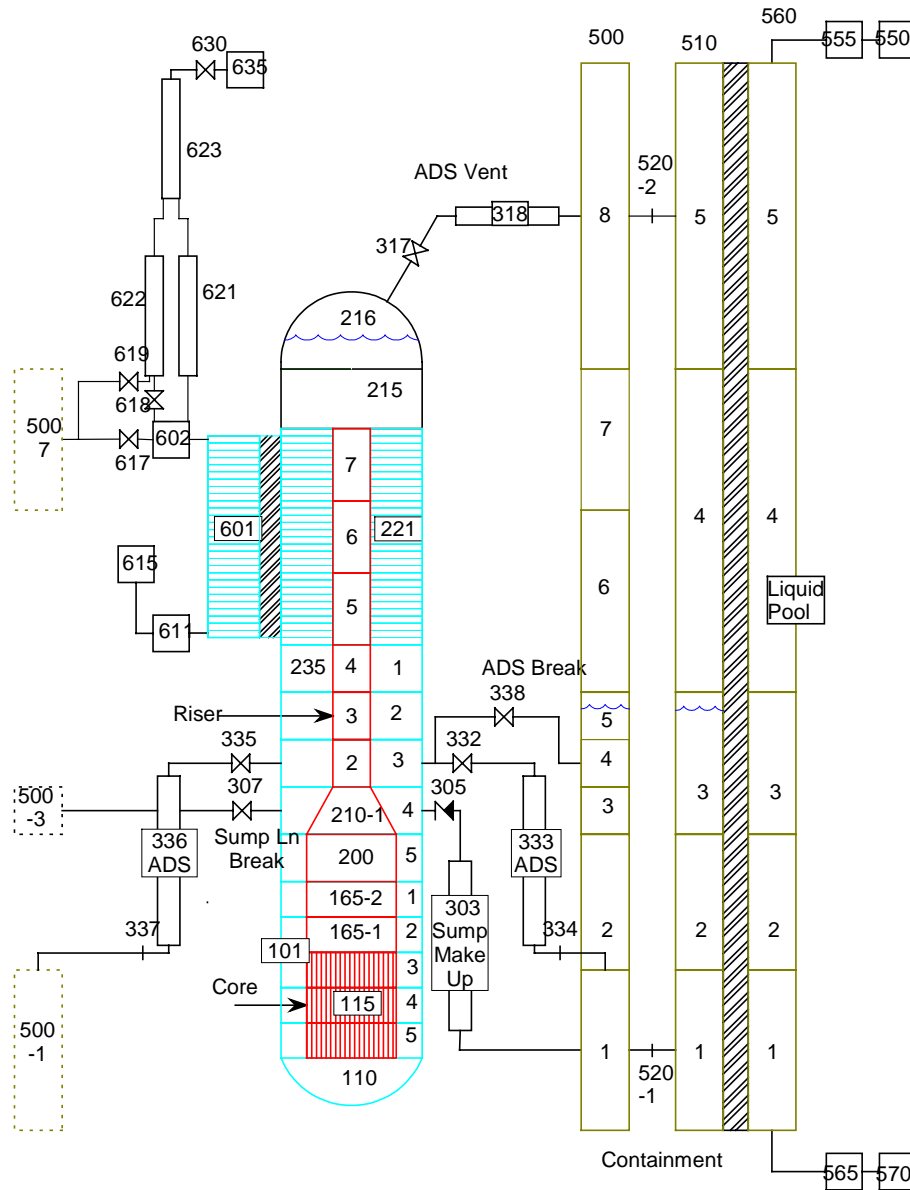
- *Redundant piping systems*
- *4-inch diameter ECCS piping*
  - *ADS steam vent lines (ASME code safety valves present but not shown)*
  - *ADS submerged blowdown lines*
  - *Sump makeup lines, present in previous version of design, now shown to be unnecessary*



# Top View of Fuel Bundle



# RELAP5 Nodalization Diagram





# ***Power Plant Boundary Conditions***

- *35 MWe rated electrical load*
- *Steam supply pressure = 1.52 MPa (220 psia)*
- *Small superheat desired (~10 K)*
- *Thermal efficiency ~23% because of low temperature conditions*
- *NSSS must supply 150 MWt*

# Steady-state Operating Conditions

- *Reactor core operates in subcooled forced convection*
- *Hot channel is in subcooled nucleate boiling*
- *Natural circulation flow in primary system*

<i>Primary pressure</i>	<i>7.8 MPa</i>	<i>1130 psia</i>
<i>Mass flow rate</i>	<i>596 kg/s</i>	<i>1311 lbm/s</i>
<i>Core inlet temperature</i>	<i>491.8 K</i>	<i>425.6 F</i>
<i>Core outlet temperature</i>	<i>544.4 K</i>	<i>520.3 F</i>
<i>Saturation temperature</i>	<i>567.4 K</i>	<i>561.7 F</i>

# ***FSAR Chapter 15 Guidelines for Current Generation PWRs***

- *Normal operation and operational transients*
- *Faults of moderate frequency*
  - *No fuel failure*
  - *No excessive system or containment pressure*
- *Infrequent faults*
  - *Minor fuel damage may result in outage*
  - *No significant radioactivity release*
- *Limiting faults*
  - *No public exposure beyond 10CFR100 guidelines*
- *Beyond design basis accidents*

## ***Normal Operation and Operational Transients***

- *Includes power operation, startup, hot shutdown, hot standby, cold shutdown, refueling*
- *Power Operation: satisfactory performance with listed parameter set*
  - *Hot assembly/hot fuel pin included in model*
  - *Hot assembly has 5% flow reduction, no mixing with average core*
  - *Axial peaking factor = 1.36*
  - *Hot assembly radial factor = 1.1*
  - *Hot fuel pin radial factor = 1.4*
  - *CHF Ratio ~ 7.2*
- *No assessment for non-power operation*
- *Analysis performed for beginning-of-life conditions only*

# ***Faults of Moderate Frequency***

- *Rod withdrawal accidents*
  - *Subcritical initial condition (not yet analyzed)*
  - *At power*
- *Inadvertent opening of steam vent valve or ADS blowdown valve at power*
- *Loss of normal feedwater*
- *Loss of AC power*
- *Turbine trip*
- *Feedwater flow increase*
- *Accidental depressurization of main steam system*

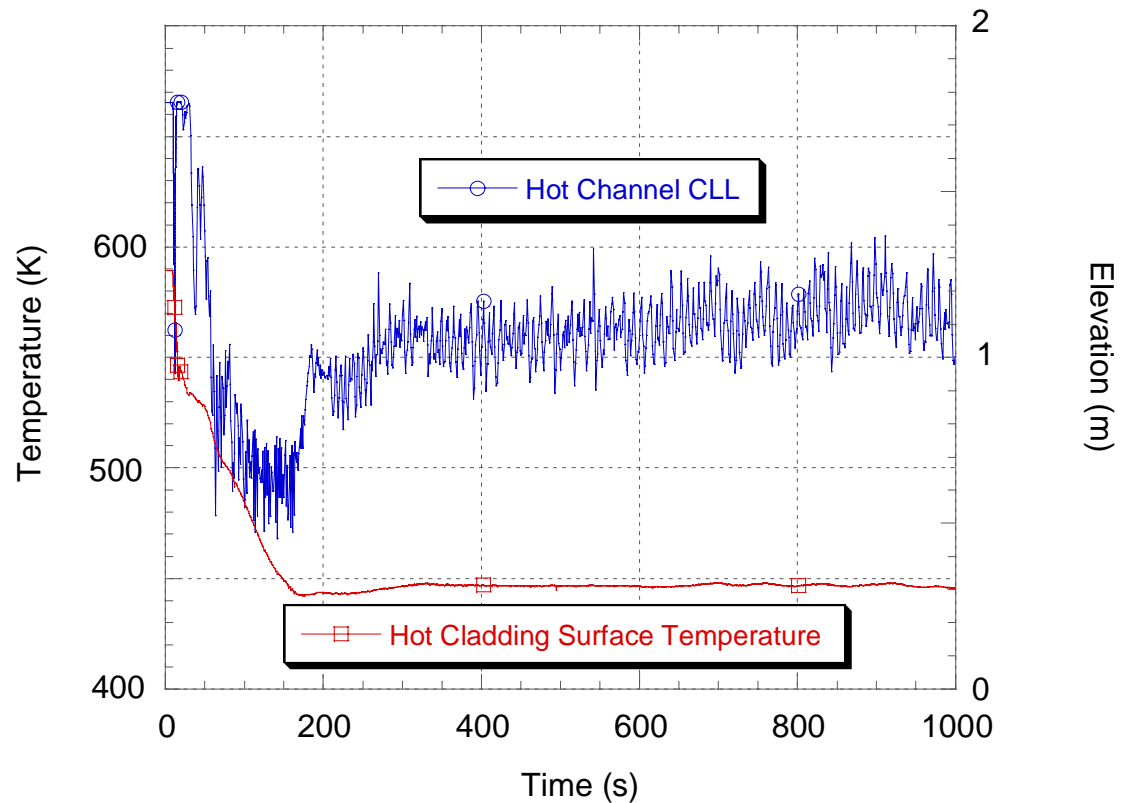
# ***Control Rod Withdrawal Accident at Power***

- *Reactivity ramp insertion at 0.115  $\beta$ /second*
- *High power scram @165 MW + 0.2 s delay*
- *Maximum power = 170 MW*
- *Minimum CHF = 6.9*
- *No cladding surface temperature excursion*
- *ADS opens at 96 s on high system pressure*
- *Containment pressure < 0.7 MPa*

# ADS Blowdown Line Nozzle Break

- **More severe than inadvertent opening of ADS blowdown line valve**
- **Second ADS submerged line valve opens normally**
- **Failure of both sump makeup line valves to open**
- **Core collapsed liquid level sufficient to provide cooling**
- **No cladding thermal excursion**

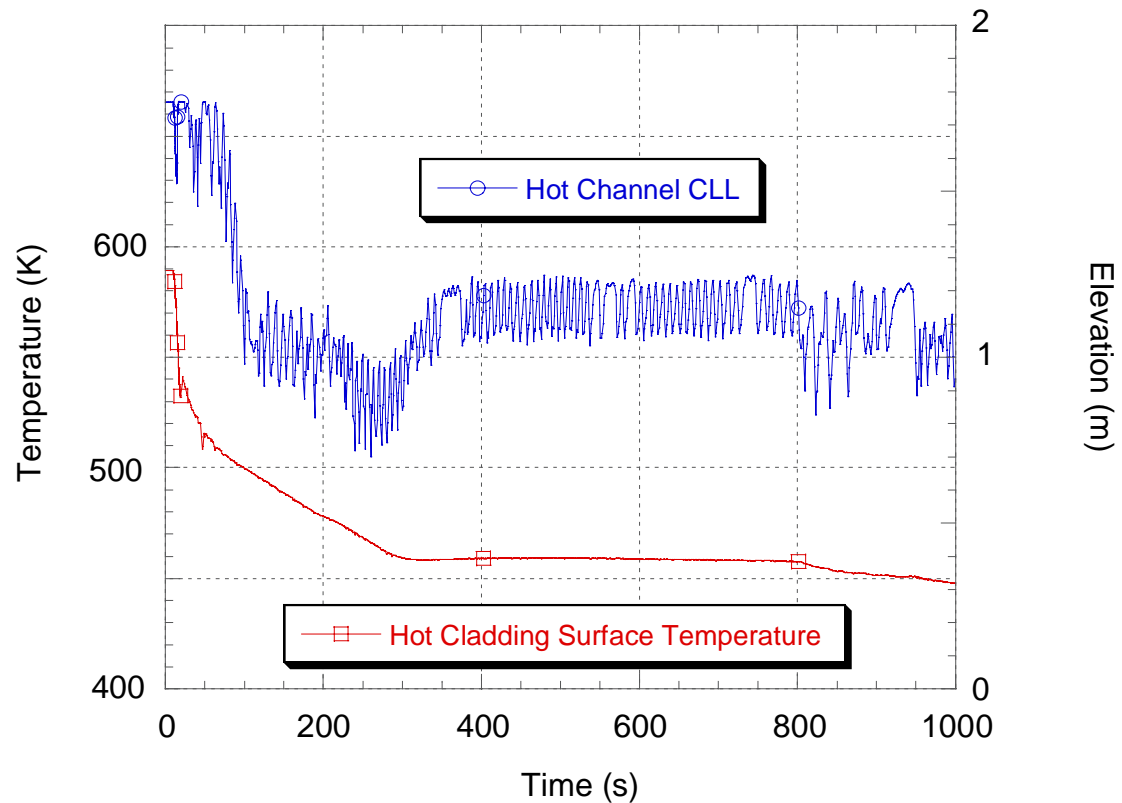
**Hot Channel Collapsed Liquid Level and Hot Fuel Pin Cladding Surface Temperature**



# Steam Vent Line Nozzle Break

- *More severe than inadvertent opening of vent line valve*
- *Failure of one ADS submerged line valve to open*
- *Failure of both sump makeup line valves to open*
- *Core collapsed liquid level sufficient to provide cooling*
- *No cladding thermal excursion*

**Hot Channel Collapsed Liquid Level and Hot Fuel Pin Cladding Surface Temperature**

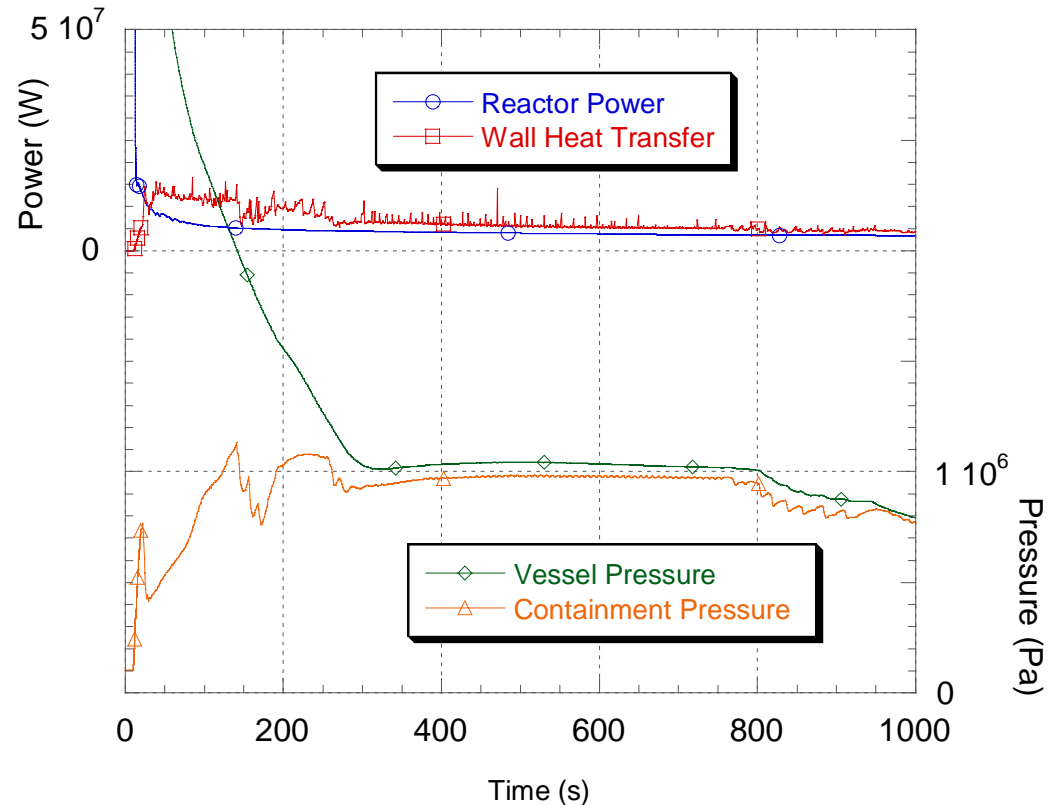




# Steam Vent Line Nozzle Break

- **Heat rejection through containment wall removes core decay heat**
- **ADS depressurizes primary system**
  - **establishes natural circulation flow and decay heat removal**
  - **limits maximum containment pressure**
- **Satisfies requirements for Faults of moderate frequency**

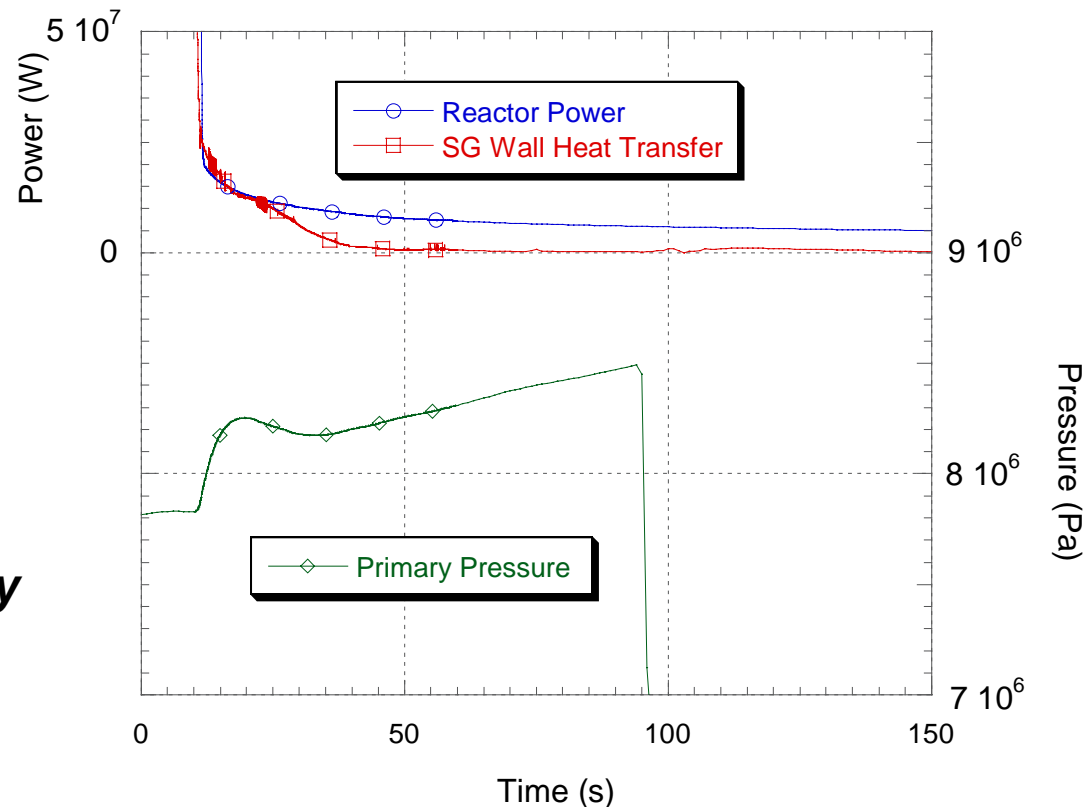
**Reactor Power/Heat Rejection and Vessel/Containment Pressure**



# Loss of Feedwater

- **Reactor scram 0.1 s after feedwater pump trip**
- **ADS actuates at 95 s, depressurizing primary system**
- **If reactor scram on SG low level, ADS actuates at 20 s.**
- **Resembles inadvertent opening of ADS blowdown valve**
- **Satisfies requirements for faults of moderate frequency**
- **More limiting operationally than turbine trip or loss of AC power**

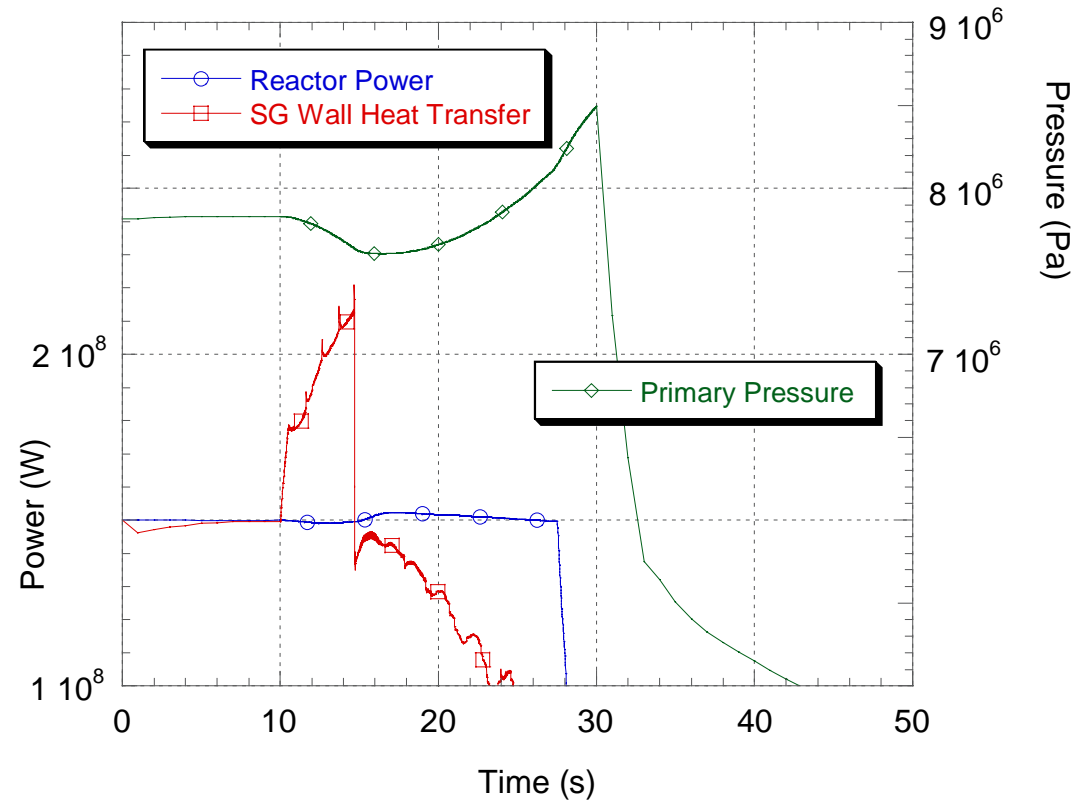
**Reactor Power/Heat Rejection and Primary Vessel Pressure**



# Feedwater Flow Increase

- **Feedwater flow ramp to 250% in 0.5 s**
- **Feedwater flow terminated on high SG CLL (1.2 m + 1 s) at 15 s**
- **Turbine tripped on low SG mass (300 kg + 0.5 s) at 27 s**
- **Reactor scram 0.1 s after turbine trip**
- **ADS actuates at 30 s**
- **Maximum reactor power is 152 MW at 17 s.**
- **Within limits for faults of moderate frequency**

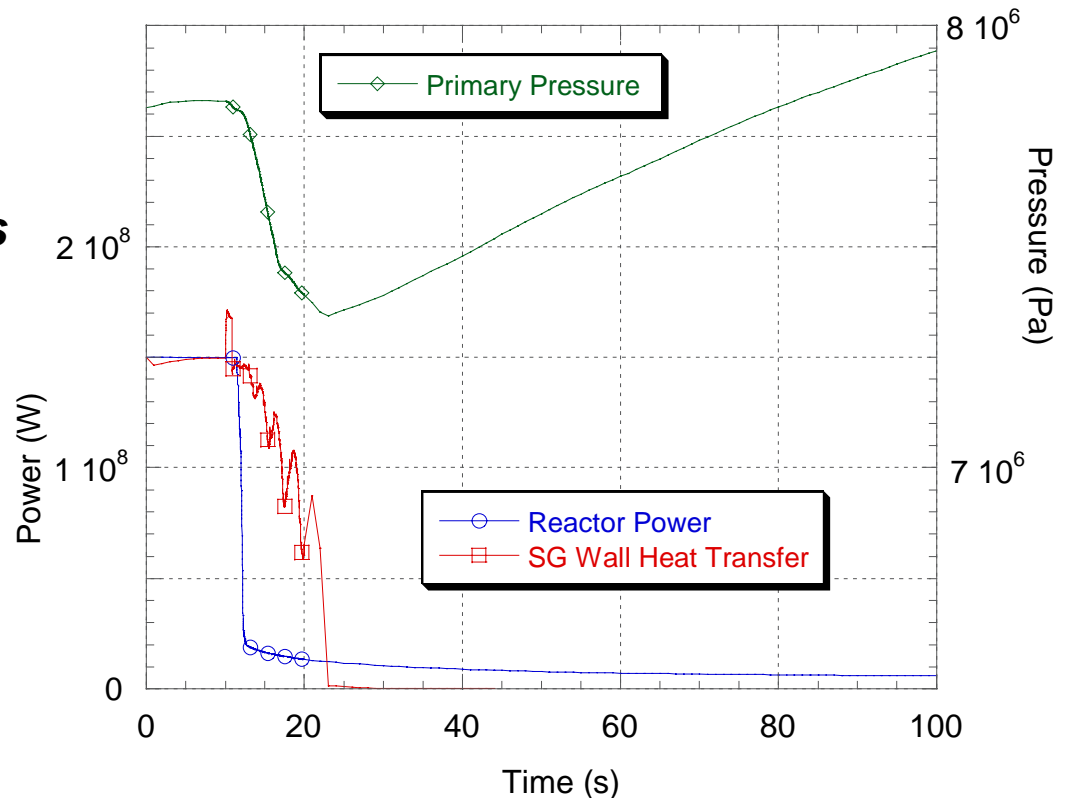
## Reactor Power/Heat Rejection and Primary Vessel Pressure



# Accidental Depressurization of Main Steam System

- **Main steam line break to atmosphere**
- **Feedwater trip and reactor scram occur at 10.9 s**
- **SG empty at 23 s**
- **Primary pressure decreases to 7.3 MPa, then increases slowly.**
- **Automatic depressurization sequence begins when primary pressure exceeds 8.5 MPa**
- **Within limits for faults of moderate frequency**

**Reactor Power/Heat Rejection and Primary Vessel Pressure**



## ***Infrequent Faults***

- *Small ruptured primary system pipes or cracks in large primary system pipes*
- *Minor secondary system pipe breaks*
- *Improper fuel assembly position (loading accident)*
- *Complete loss of forced reactor coolant flow*

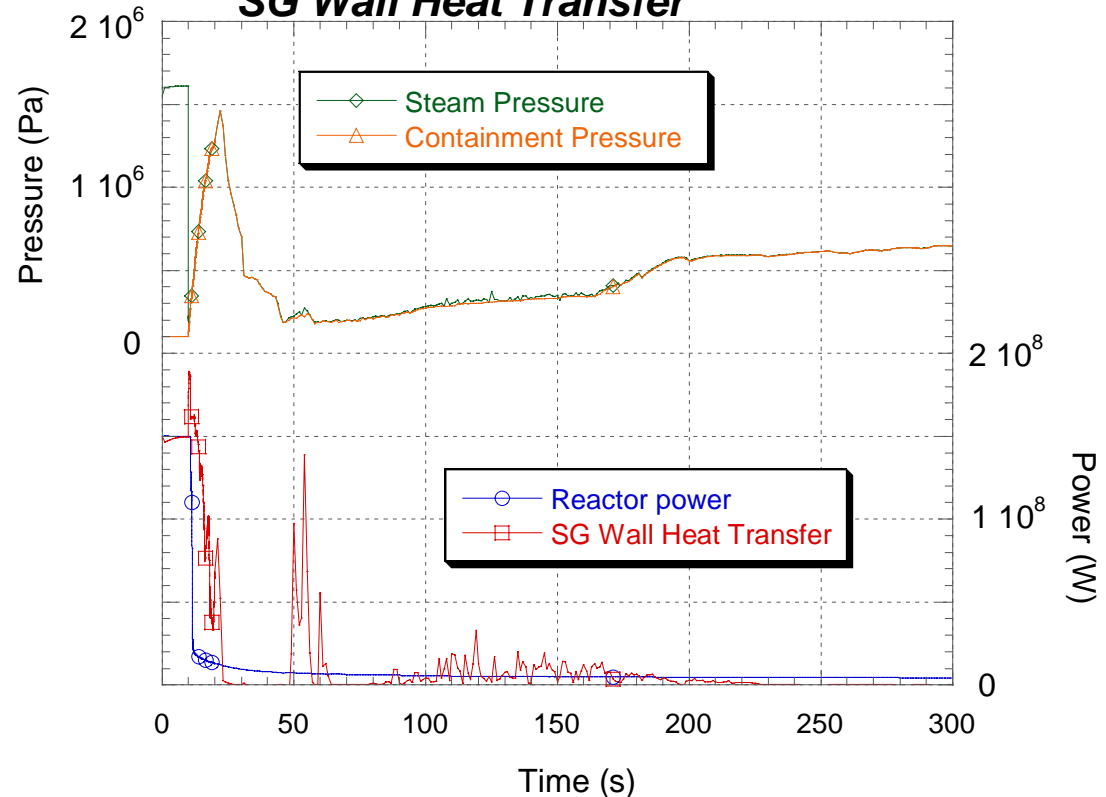
# ***Limiting Faults***

- *Major primary system pipe breaks*
  - *Steam vent line nozzle break*
    - *Failure of one ADS submerged line valve to open*
    - *Failure of both sump makeup line valves to open*
  - *ADS blowdown line nozzle break*
    - *Second ADS submerged line valve opens normally*
    - *Failure of both sump makeup line valves to open*
  - *Collapsed liquid level sufficient to provide cooling*
  - *No cladding thermal excursion*
- *Steam generator tube rupture (not analyzed)*
- *Fuel handling accident (not analyzed)*
- *Major secondary system pipe breaks*
  - *Main steam line break*
- *Rod ejection accident*

# Main Steam Line Break Inside Containment

- Break main steam line at nozzle
- Containment pressure maximum 1.5 MPa (218 psia)
- ADS initiation at 20 s (primary pressure < 7.4 MPa with containment pressure > 150 kPa)
- ADS submerged blowdown line effective in controlling containment pressure
- Within limits for limiting faults

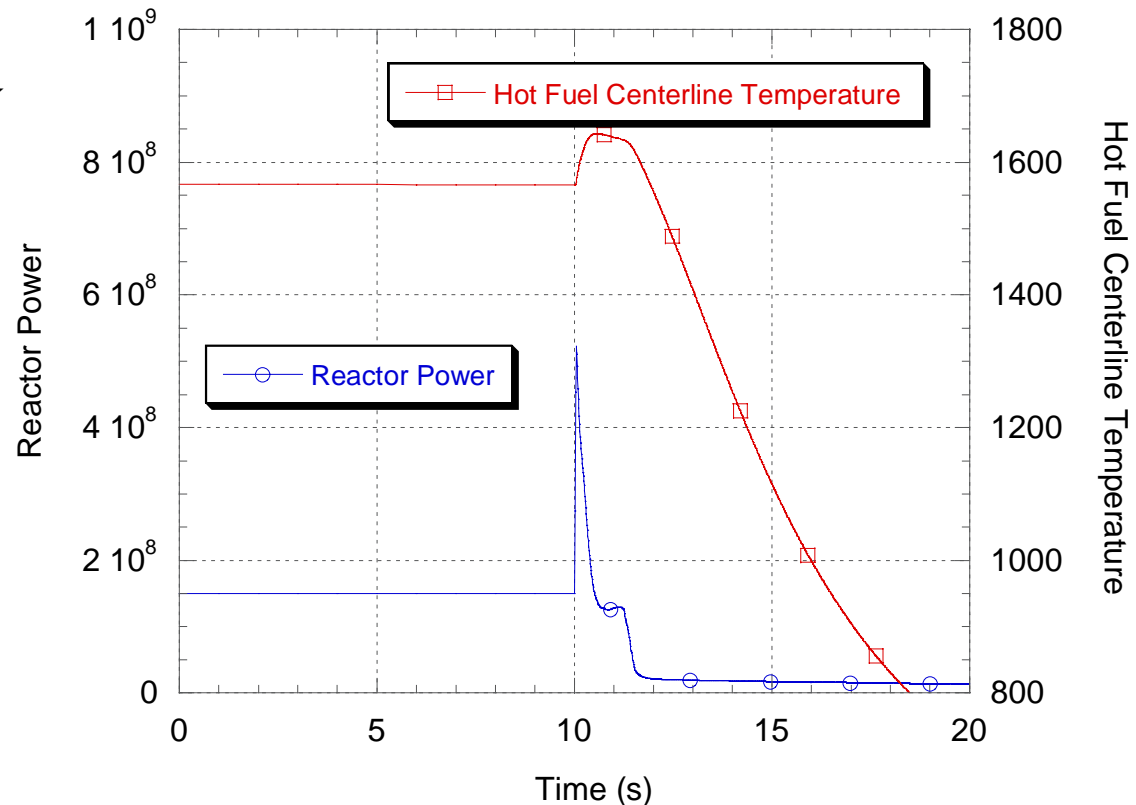
**Steam and Containment Pressure / Reactor Power and SG Wall Heat Transfer**



# Rod Ejection Accident

- *0.75 \$ inserted in  $1 \cdot 10^{-5}$  s*
- *Power spike to 520 MW*
- *Fuel centerline temperature increase 75 K in hot fuel rod*
- *Coolant temperature increase  $\sim 5$  K*
- *Doppler ( $-0.005$  \$/K) and Moderator ( $-0.08$  \$/K) about equally effective for power turning*
- *Maximum fuel enthalpy increase 13 cal/gm*

**Reactor Power and Hot Fuel Centerline Temperature**





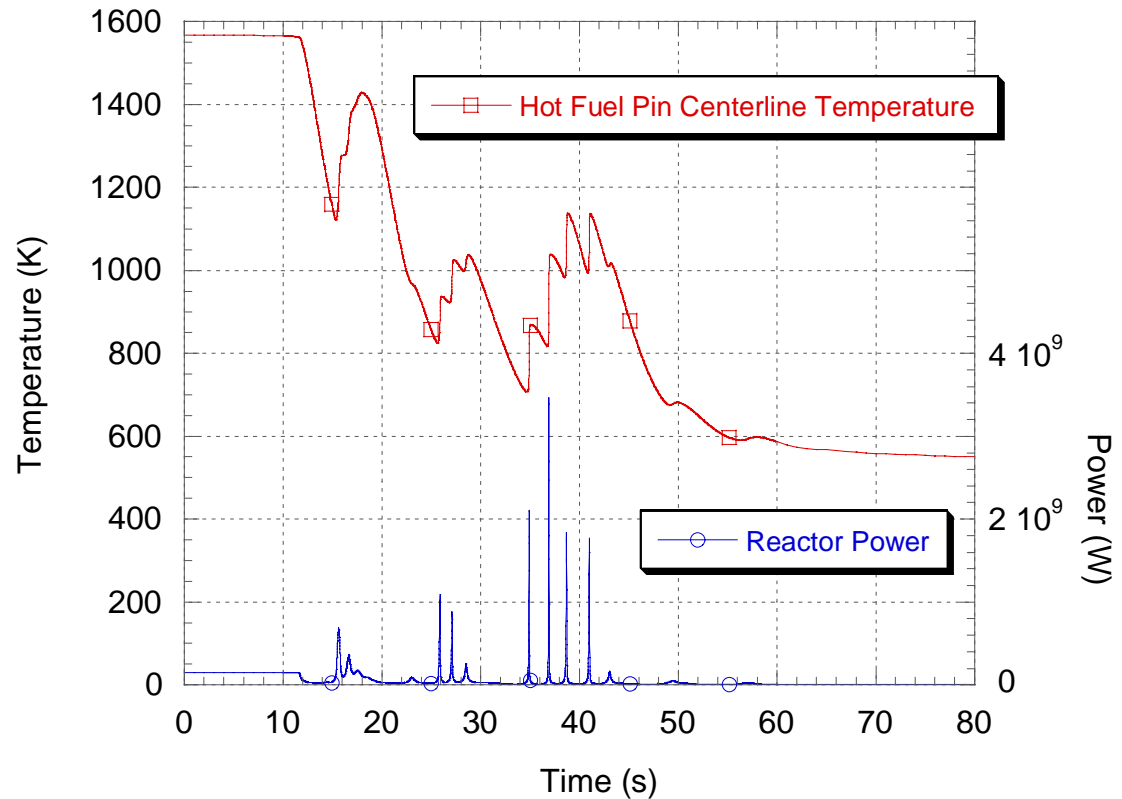
# ***Beyond Design Basis Accidents***

- *Anticipated transients with failure to scram*
  - *Loss-of-feedwater*
  - *Inadvertent ADS steam vent valve opening*
  - *Inadvertent ADS blowdown valve opening*

# Inadvertent Opening of Steam Vent Valve with Failure of Reactor to Scram

- **Power spikes to maximum of 3500 MW**
- **Maximum fuel enthalpy increase 72 cal/gm**
- **No significant fuel heatup**
- **No fuel damage**
- **Boron effective only at  $t > 500$  s**
- **Within limits for credible accidents**

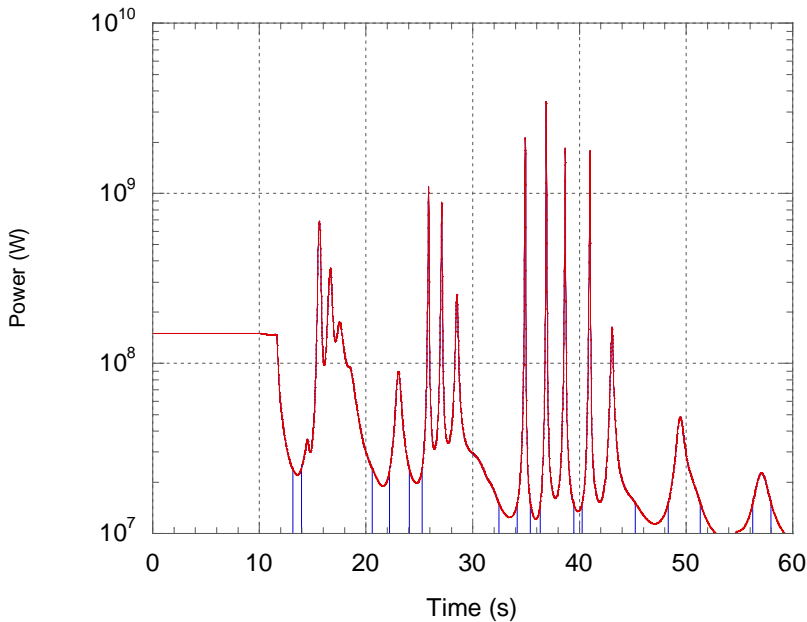
**Hot Fuel Centerline Temperature and Reactor Power**



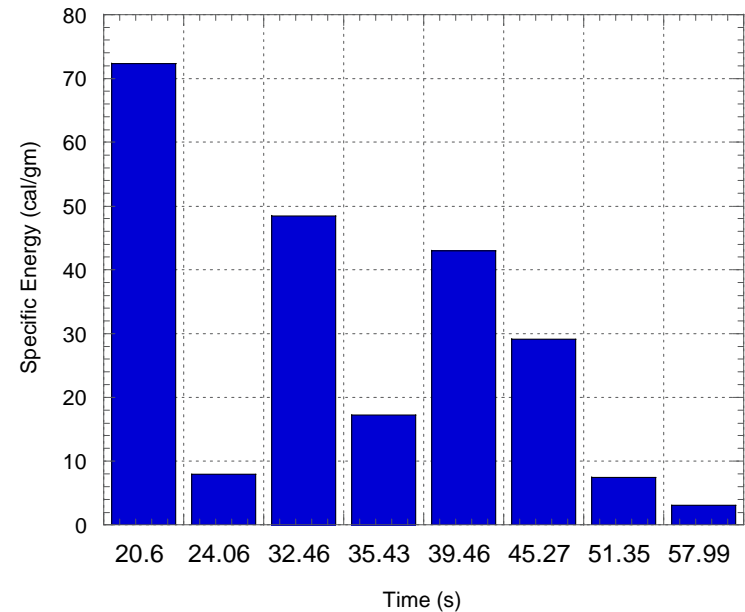
# Calculation of Maximum Fuel Pin Energy Density

$$\text{Specific Energy} \left( \frac{\text{cal}}{\text{gm}} \right) = \frac{\text{Energy (J)}}{V_{\text{fuel}} (m^3)} \times \frac{1.36(F_{ax}) \times 1.4(F_{rad})}{6336 \text{ fuel rods}} \times \frac{1 m^3}{10980 \times 1000 \text{ gm}} \times \frac{1 \text{ cal}}{4.1868 \text{ J}}$$

**Reactor Power Intervals**



**Energy Deposition in Hot Fuel Pin**



# Conclusions

- *Calculations performed for beginning-of-life conditions*
- *No significant transient cladding temperature excursions*
- *Containment pressure within acceptable limits*
- *All transients demonstrate stable system end state*
  - *Adequate coolant recirculation between containment and vessel*
  - *Stable vessel collapsed liquid level*
  - *Adequate cooling of reactor core*
  - *Adequate heat is rejected to ultimate heat sink*